

(12)

**EUROPEAN PATENT APPLICATION**

(21) Application number: 84300701.4

(51) Int. Cl.<sup>3</sup>: **H 01 H 71/10**  
**H 01 H 71/08**

(22) Date of filing: 03.02.84

(30) Priority: 18.02.83 US 467588

(43) Date of publication of application:  
29.08.84 Bulletin 84/35

(84) Designated Contracting States:  
CH DE FR GB IT LI SE

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(54) A circuit breaker comprising parallel connected sections.

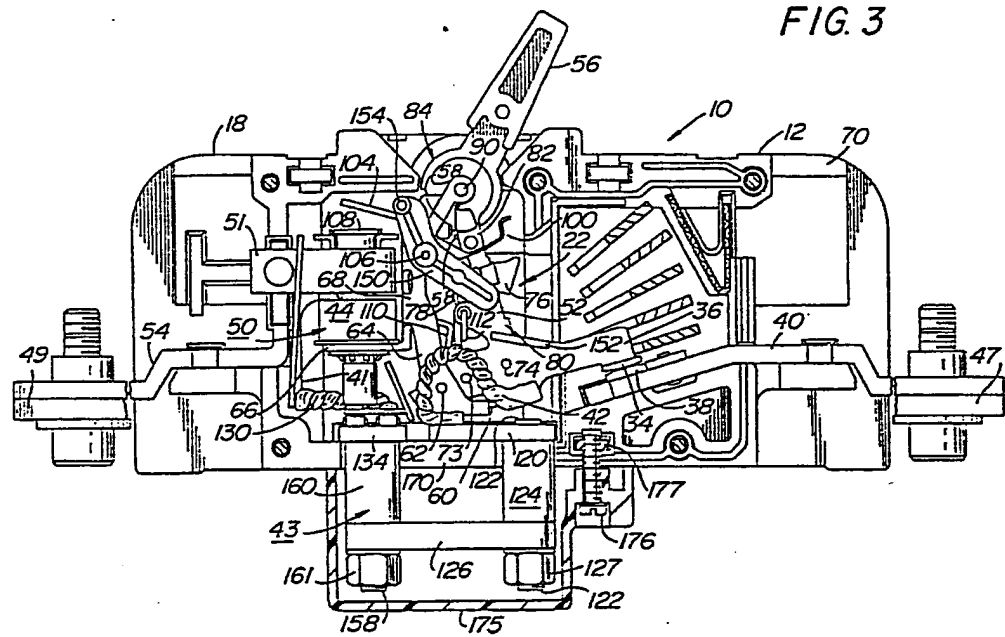
(57) A circuit breaker (10) comprising two or more sections (12, 14 and 16) connected in parallel with each other. Each section (12, 14 or 16) of the circuit breaker comprises an electromagnetic sensing device (50, 50a or 50b) and a pair of relatively movable contacts (34,38; 34a,38a; or 34b,38b). The electromagnetic sensing devices (50, 50a or 50b) are electrically connected at one of their ends to the load terminals (54, 54a or 54b). The load terminals (54, 54a or 54b) are electrically connected in parallel with each other by a bar (49). The electromagnetic sensing devices (50, 50a and 50b) are electrically connected at their other ends to each other and are also electrically connected to all of the movable arms (36, 36a and 36b) which support the movable contacts (34, 34a and 34b). The movable contacts (34, 34a and 34b) are engageable with stationary contacts (38, 38a and 38b) carried by line terminals (40, 40a and 40b) which are themselves all electrically connected in parallel with each other by a bar (47). Thus, the electromagnetic sensing devices (50, 50a and 50b) are connected in parallel at both of their electrical ends and the relatively movable contacts (34,38; 34a,38a and 34b,38b) are also connected in parallel at both of their electrical ends while the electromagnetic sensing devices (50, 50a and 50b) on the one hand, and the relatively movable contacts (34,38; 34a,38a; and 34b,38b) on the other hand, are also in series with each other, whereby the current is divided equally among all of the electromagnetic sensing

devices (50, 50a and 50b) even though the current may not be equally divided among all of the relatively movable contacts (34,38; 34a,38a; and 34b,38b) because of varying contact resistances.

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FIG. 3



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A circuit breaker comprising parallel connected sections

This invention relates to electromagnetic circuit breakers of the type disclosed in United States of America Pat. No. 3,290,627, for example.

It is economically desirable to increase the  
5 current carrying capacity of circuit breakers by modifying as little as possible, existing circuit breakers. Toward this end, it has been proposed in the past that the amount of current carrying capacity may be  
approximately doubled by placing two single pole  
10 circuit breakers side-by-side (or tripled by using three side-by-side) and connecting the line terminals together and likewise connecting the load terminals together. The resultant "multi-pole" or, preferably, "multi-section" circuit breaker is a single  
15 pole circuit breaker in the sense of one current path into and out of the circuit breaker comprised of two or more sections (or "poles").

With such a construction, it is assumed that the current will divide equally through the contacts and  
20 through the current sensing device controlling the tripping of the circuit breaker on overload. It has been found, however, that because the resistance at the contacts varies from section to section of the multi-section circuit breaker, the current will not  
25 divide equally among the sections. The result is that nuisance tripping of the circuit breaker has resulted when the unequal division of the current has caused enough current to pass through one of the current sensing devices to cause it to trip its  
30 associated mechanism.

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It is an object of this invention to combine single pole circuit breakers together to result in multi-section single pole circuit breakers of greatly increased current carrying capacity while also minimizing  
5 nuisance tripping.

It is a further object of this invention to provide an economical arrangement for equally dividing the current through the sections of the circuit breaker.

A circuit breaker is provided which comprises  
10 two or more sections connected in parallel with each other. Each section of the circuit breaker comprises an electromagnetic sensing device and a set of relatively movable contacts.

The electromagnetic sensing devices are  
15 electrically connected at one of their ends to the load terminals. The load terminals are electrically connected in parallel with each other. The electromagnetic sensing devices are electrically connected at their other ends to each other and are electrically connected  
20 to all of the movable contacts which are themselves all electrically connected together. The stationary contacts are connected to line terminals which are also electrically connected in parallel with each other.

Thus, the electromagnetic sensing devices are  
25 connected in parallel at both of their ends and the relatively movable contacts are also connected in parallel at both of their electrical ends while the electromagnetic sensing devices, on the one hand, and the relatively movable contacts, on the other hand,  
30 are also in series with each other, whereby the current is divided equally among all of the electromagnetic sensing devices, even though the current may not be equally divided among all of the relatively movable contacts, because of varying contact resistances.

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The foregoing and other objects of the invention, the principles of the invention and the best modes in which I have contemplated applying such principles will more fully appear from the following  
5 description and accompanying drawings in illustration thereof.

In the drawings,

FIG. 1 is a top and front perspective view  
of a circuit breaker incorporating this invention;

10 FIG. 2 is a diagrammatic view of the circuit breaker shown in FIG. 1;

FIG. 3 is a longitudinal, side elevation view  
of the circuit breaker showing one of the half-cases removed with the contacts shown in the contacts  
15 closed position, the view being partially in section;

FIG. 4 is a top perspective view of a portion  
of the circuit breaker shown in FIG. 1 with all of the cases and showing the shunt plate which connects in parallel the electromagnetic sensing devices and the  
20 movable contact arms;

FIG. 5 is a partial perspective view showing  
a part of the shunt plate and one set of posts and brackets; and

FIG. 6 is a perspective view showing a  
25 calibrated shunt plate device, one set of posts and brackets, and a cover for the shunt plate device.

Referring to the drawings, a single pole electromagnetic circuit breaker 10 is shown comprised of three sections 12, 14 and 16, as shown in FIG. 1.  
30 Each of the sections 12, 14 and 16 is similarly

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constructed but for brevity only the parts of the section 12 will be described in detail with only those parts of section 14 and 16 being described as are necessary for an understanding of this invention.

5 Electromagnetic circuit breakers with linkage mechanisms and electromagnetic sensing devices similar to those incorporated in the circuit breaker 10 are described in United States of America Pat. Nos. 3,058,008; 3,290,627; 3,329,913; and 3,955,162, among others.

10           The sections 12, 14 and 16 include cases 18, 19 and 20, respectively. The section 12 also includes, as seen in FIGS. 3 and 4, an assembly 22 comprising two movable contacts 34 carried by two movable arms 36 and engageable with two stationary contacts 38, the latter  
15 being carried by a terminal 40. The two movable arms 36 are connected by two flexible conductors 42 through the shunt device 43 of this invention by a flexible conductor 130 to one end 41 of a coil 44 forming part of an electromagnetic sensing device 50. The electro-  
20 magnetic sensing device 50, on predetermined electrical conditions, collapses a resettable linkage mechanism 52 to trip open the contacts 34 and 38. The electrical circuit of the section 12 is completed by connecting the other end 51 of the coil 44 to a terminal 54. The  
25 collapsible linkage mechanism 52 is of the type that resets, i.e., relatches, automatically after the contacts 34 and 38 are tripped open and the handle 56 is moved toward the "off" position by a handle spring 58.

Further, the movable arms 36 are biased by a  
30 spring 60 toward the open position of the contacts 34

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and 38 and the movable arms 36 are mounted on a pin 62 about which they pivot, the pin 62 being carried by two spaced frame plates 64 which are part of an L-shaped frame member 66 and jointly form a frame 68 for

5 carrying the coil 44. The end portions of the pin 62 extend into holes (not shown) formed in the opposed side walls of the case 18 formed by half-cases 69 and 70 to properly locate and support the assembly 22 inside the compartment or cavity formed by the half-cases 69

10 and 70. Another pin 73, carried by the movable arms 36, has end portions which engage the spaced frame plates 64 to limit the opening movement of the arms 36 in the open position of the contacts 34 and 38, the open position of the contacts 34 and 38 not being shown.

15 The movable arms 36 are also connected by a pin 74 to the linkage mechanism 52 which includes a collapsible toggle assembly 76 having a toggle catch 78 and a U-link 80. The toggle catch 78 is in turn connected to an arm 82 of the pivotal link 84 by a further pin 86.

20 The link 84 is formed with the integral handle 56 and pivots about a pin 90 having its end portions also carried by the spaced frame plates 64. Further, the handle spring 58 is coiled about the pin 90 and has one end attached to one of the frame plates 64 and the other

25 end of the handle spring 58 is in contact with the arm 82, the spring 58 being stressed at all times so as to bias the link 84 in the counterclockwise direction, to the contacts open or "off" position.

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After tripping of the linkage mechanism 52 in response to overload, for instance, the handle spring 58 automatically moves the handle link 84 from the contacts closed (circuit breaker "on" position) towards the contacts open (circuit breaker "off" position), but is prevented from doing so by the handle stop 100 resulting in the link 84 being restrained in a central position with the toggle assembly 76 not relatched, as would be the case but for the handle stop 100. When the handle 56 is manually moved past the handle stop 100, the handle spring 58 will move the link 84 to the contacts open or "off" position and automatically relatch the toggle assembly 76.

The frame 68 forms a part of the electromagnetic sensing device 50 to which may be secured a time delay tube 102 housing a spring biased magnetizable core (not shown) movable against the retarding action of a suitable fluid to provide a time delay before tripping of the mechanism on certain overloads, as is well known.

The operation of this type of linkage mechanism 52 and electromagnetic sensing device 50 is set forth in United States of America Pat. No. 3,329,913 and others, but for purposes of completeness it will only be briefly described herein as follows - if the circuit breaker 10 is in the contacts open position (not shown) when the pivotal handle 56 is moved from the contacts open position to the contacts closed position, the toggle assembly 76 and the movable arm 36 all move down, against the bias of the spring 60, and move the contacts 34 into engagement with the stationary contacts 38 achieving the contacts closed position, the position illustrated in FIG. 3.



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The electromagnetic device 50 includes an armature 104 which is pivoted on a pin 106 whose end portions are also carried by suitable holes in the frame plates 64. Upon the occurrence of a predetermined overload condition, assuming the circuit breaker to be in the contacts closed position, the armature 104 is attracted toward a pole piece 108, either after a time delay period or without an intentional time delay period, i.e., virtually instantaneously, depending on the overload condition. The movement of the armature 104 toward the pole piece 108 causes the oppositely extending trip finger 110, which is integral with the armature 104, to pivot to the right as seen in FIG. 3 and engage and trip the arm 112 forming part of the linkage mechanism 52, whereupon the toggle assembly 76 collapses and the movable arms 36 move upward under the bias of the spring 60 to open the contacts 34 and 38. The collapsing motion of the toggle assembly 76 is independent of the position of the link 84 and the handle 56. The handle 56 is then moved toward the contacts open position, under the pressure applied by the spring 58.

The sections 12, 14 and 16 are provided with a common tripping arrangement which is well known in the art and similar to the common tripping arrangement shown in the United States of America Pat. No. 3,290,627. Referring to FIG. 3 and to the section 12, the common tripping arrangement includes a cam 150 pivotally mounted on the pin 106. One of the movable arms 36 has a projection 152 which upon the opening of the contacts 34 and 38 due to an overload in the coil 44 will engage the lower end of the cam 150 and rotate it counter-clockwise. The upper portion of the cam 150 carries a connecting rod 154 adjacent to the portion of the armature 104 which is attractable to the pole piece 108. The connecting rod 154 extends across all three sections

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12, 14 and 16 and is received in corresponding cams  
(not illustrated) in the sections 14 and 16. When one  
section 12, 14 or 16 is overloaded and the movable arms  
of that section move to the open contacts position,  
5 the cam of that section will be rotated and, because  
of the connecting rod 154, the cams of the non-over-  
loaded sections will be pivoted into engagement with  
their armatures to rotate the armatures in the direction  
to cause the tripping finger of the associated armature  
10 to engage the arm of the associated toggle assembly and  
unlatch the latter, causing the linkage mechanisms of  
the non-overloaded sections to also collapse, thereby  
to open all of the contacts of the circuit breaker 10  
in a manner well known in the art.

15           The shunt device 43 of this invention  
comprises a U-shaped bracket 120 to which the flexible  
conductors 42 are welded, one conductor being welded  
to each leg of the "U" of the bracket 120. A suitable  
threaded stud 122 is clinched to the bracket 120 and  
20 extends through a post or spacer 124 and a suitable hole  
in a shunt plate 126 and the latter is secured thereto  
by a suitable nut 127. Likewise, the flexible conductor  
130 is welded at its midportion to the end portion 41 of  
the coil 44 and has its two ends welded to a bracket 134.  
25 A further threaded stud 158 is clinched to the  
bracket 134 and extends through a further post 160 and a  
suitable hole in the shunt plate 126 and the latter is  
further secured thereto by a nut 161.

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Referring to FIGS. 3 and 4, the line and load terminals 40, 40a and 40b and 54, 54a and 54b, respectively, all carry suitable captive fasteners providing threaded holes. The line terminals 40, 40a and 40b are bridged by a conductive bar 47 secured thereto by suitable screws, as shown, to provide a parallel electrical connection. Likewise, the load terminals 54, 54a and 54b are bridged by a conductive bar 49 secured thereto by suitable screws, as shown, to provide a parallel electrical connection.

10 The screws extending through the terminals 40a and 54a are longer than the others to permit the line and load conductors (not shown) to be attached thereto.

The foregoing construction, in one embodiment, makes possible the use of a single pole D.C. circuit breaker rated at 225 amperes and 160 volts D.C. as one section of a multi-section circuit breaker to achieve a single pole circuit breaker rated at 700 amperes and 160 volts D.C. by the use of three sections side-by-side when they are connected in parallel as disclosed herein and the construction of each section is modified as disclosed herein.

The shunt plate 126 is made large enough and of a highly conductive material, preferably copper, to provide a very low resistance to the flow of current between the flexible conductors 42, 42a and 42b, on the one hand, and the flexible conductors 130, 130a and 130b on the other end, FIG. 4. Toward this end, the brackets 120, 120a and 120b, the posts 124, 124a and 124b, the shunt plate 126, the posts 160, 160a and 160b, and the brackets 134, 134a and 134b are preferably all silver plated. Thus, the voltage drop across the shunt device 43 will be very low and the resultant heat loss will also be low.

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The shunt device 43 is secured to the cases 18, 19 and 20 by virtue of the brackets 120, 120a and 120b and 134, 134a and 134b which rest upon the lower walls 170 of the half-cases, for example, half cases 69 and 70 of the case 18, FIG. 3, and which have portions projecting into slots in the side walls of the half-cases 69 and 70.

The shunt device 43 is also provided with a suitable cover 175 which is attached to the cases 18, 19 and 20 by suitable screws 176 threaded into suitable nuts 177 trapped between the half-cases 69 and 70, for example, as shown in FIG. 3.

Referring to FIG. 2, it is seen that the foregoing construction results in a single pole, i.e., a single current path into and out of the circuit breaker 10, in which the current is equally divided through the three coils 44, 44a and 44b of the three electromagnetic sensing devices 50, 50a and 50b of the circuit breaker 10 even though, because of varying contact resistances, the current through the three sets of relatively movable contacts 34 and 38; 34a and 38a; and 34b and 38b may not be equally divided. The three coils 44, 44a and 44b are connected in parallel with each other at both of their coil ends by the bar 49 on one side and the shunt plate 126 on the other side. Likewise, the three sets of relatively movable contacts 34 and 38; 34a and 38a, 34b and 38b are connected in parallel with each other at both of their ends by the shunt plate 126 on the one side and the bar 47 on the other side. However, the arrangement described and illustrated places the group of coils 44, 44a and 44b in electrical series with the group of relatively movable contacts 34 and 38, 34a and 38a and 34b and 38b.

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It will be understood that in its simplest form this invention could be practiced by directly connecting together the flexible conductors 130, 130a and 130b with the flexible conductors 42, 42a and 42b, but this  
5 construction is not illustrated, so as to form a parallel connection across the coils and the movable contacts, as diagrammatically shown in FIG. 2.

Referring to FIG. 6, a modification of this invention is illustrated in which the shunt device 300  
10 is calibrated in advance so that by connecting a suitable volt meter across the shunt device 300, the current flowing to the circuit breaker may be determined.

The shunt device 300 is intended for a circuit breaker having three sections similar to that described  
15 in connection with FIGS. 1 to 5 and includes U-shaped brackets 302, 304 and 306 carrying threaded studs 308, 310 and 312, respectively, which are captive thereto and secured thereto. The studs 308, 310 and 312 extend through suitable holes in a rail 314 of a composite  
20 shunt plate 316. Likewise, brackets 320, 322 and 324 carry the threaded studs 326, 328 and 330, respectively, which are captive thereto and secured thereto. The studs 326, 328 and 330 extend through suitable holes in the rail 332. The rails 314 and 332 are secured  
25 to the brackets 302, 304, 306, 320, 322 and 324 by suitable threaded nuts 334.

The shunt device 300 described and illustrated in FIG. 6 may be substituted for the shunt device 43 described in connection with FIGS. 1 to 5 and thus will  
30 be similarly carried by the cases of the circuit breaker in which it is incorporated.

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The rails 314 and 332 have three slots, as shown, which receive three shunt plates 340, 341 and 342, as shown in FIG. 6, the plates 340, 341 and 342 being secured in the slots of the rails 314 and 332 by  
5 suitable solder or the like. The size of the plates 340, 341 and 342 is adjusted so that for a predetermined current flow through the shunt device 300 there will be a predetermined voltage drop across two points of the shunt device 300. These two points may be defined by the  
10 two screws 345 and 346 which are threaded into suitable holes in the two rails 314 and 332 or some other suitable points. Terminals of suitable lead wires 348 and 349 are connected in contact with the rails 314 and 332 under the heads of the screws 345 and 346 and the other ends  
15 of the wires 348 and 349 are connected to female terminals 350 and 351 carried by the cover 354. Thus, when the cover 354 is secured to the circuit breaker (as shown for the previous embodiment) the male terminals of the leads for the meter (not shown) may be inserted into the  
20 female terminals 350 and 351.

In one embodiment the rails 314 and 332 are made of copper and the plates 340, 341 and 342 of a manganese-copper alloy whose resistance will not vary significantly as its temperature rises, such alloys being  
25 well known in the art, i.e., the resistance of such materials remains substantially constant over a wide variation in temperature. In one circuit breaker having three sections the circuit breaker is rated at 700 amps. and the voltage drop across the calibration points is  
30 25 millivolts. A volt meter across the calibration points thus will read 25 millivolts when the current through the circuit breaker is 700 amps. and the volt meter will read proportionately higher or lower for a higher or lower current through the circuit breaker.

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While this invention has been described and illustrated in a circuit breaker 10 in which each of the sections thereof, that is, sections 12, 14 and 16 in FIGS. 3 and 4, have double movable arms, i.e., the two arms 36 shown in FIG. 4 for the section 12, it will be understood that this invention is not limited to such a construction nor to the other details of the described circuit breaker.

It should also be noted that the sensing of the voltage across the calibrated shunt device 300 can be used to switch another circuit "on" or "off" depending on the variation of the voltage at the calibrated shunt device 300 and a suitable switching circuit (not illustrated) could be connected to the terminals 350 and 351 or directly to the shunt device 300 at the calibration points.

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## Claims:

1. A single pole circuit breaker comprising at least two sections (12 and 14),  
5        each section (12 or 14) comprising  
         an electromagnetic sensing means (50 and 50a),  
         a set of relatively movable contacts (34,38  
         or 34a,38a),  
         and a mechanism (22) for closing said  
10        relatively movable contacts and for  
         opening said relatively movable contacts  
         in response to said electromagnetic  
         sensing means (50 and 50a),  
         all of said electromagnetic sensing means (50 and 50a)  
15        being connected in electrical parallel with each  
         other at both of their electrical ends,  
         all of said sets of relatively movable contacts (34,38  
         and 34a,38a) being connected in electrical  
         parallel with each other at both of their  
20        electrical ends, and  
         all of said parallel connected electromagnetic sensing  
         means (50 and 50a) being electrically connected  
         in series with all of the sets of relatively  
         movable contacts (34,38 and 34a,38a),  
25        whereby the current through the two or more electro-  
         magnetic sensing means (50 and 50a) will be  
         divided equally even though the current through  
         the two or more sets of relatively movable  
         contacts (34,38 and 34a,38a) may not be equally  
30        divided due to varying contact resistance.



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2. The combination of Claim 1 wherein  
each section (12 and 14) further includes  
a case (18 or 19),  
line and load terminals (40,54 or 40a,54a) carried  
5 by said case (18 or 19),  
each set of relatively movable contacts (34,38 or  
34a,38a) comprises stationary and movable  
contacts within said case (18 or 19),  
said stationary contact (38 or 38a) being carried  
10 by said line terminal (40 or 40a),  
a movable contact arm (36 or 36a),  
each mechanism (22) includes linkage means (52)  
for moving said movable arm (36 or 36a)  
between open and closed positions, and  
15 each electromagnetic sensing means (50 or 50a)  
tripping open said contacts (34,38 or 34a,38a)  
on predetermined electrical conditions, and  
each electromagnetic sensing means (50 or 50a)  
being electrically connected at one end to  
20 each load terminal (54 or 54a).
3. The combination of Claims 1 or 2 and further  
including a shunt means (43) for connecting  
all of said relatively movable contacts (34,38  
25 and 34a,38a) in parallel with each other, all of  
said electromagnetic sensing means (50 and 50a)  
in parallel with each other, and all of said  
relatively movable contacts (34,38 and 34a,38a)  
in series with all of said electromagnetic  
30 sensing means (50 and 50a).

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4. The combination of Claim 3 wherein  
said shunt means (43) comprises  
a shunt plate (126),  
first bracket means (120 or 120a) associated  
5 with each section (12 or 14) for electrically  
connecting the movable arms (36 or 36a)  
to said shunt plate (126), and  
second bracket means (134 or 134a) associated  
with each section (12 or 14) for electrically  
10 connecting one end of the coils (44 or 44a)  
to said shunt plate (126).
5. The combination of Claim 4 wherein  
said first bracket means (120 or 120a) secures  
15 said shunt plate (126) to said case (18 or 19).
6. The combination of Claim 5 wherein  
said second bracket means (134 or 134a) also  
secures said shunt plate (126) to said case  
20 (18 or 19).
7. The combination of Claim 6 wherein  
each of said first and second bracket  
means (120, 120a and 134, 134a) includes a  
25 body, a threaded stud (122, 158), and a  
post (124, 160) through which said stud  
(122, 158) extends,  
first flexible conductors (42 or 42a) connecting  
the movable arms (36 or 36a) and the bodies  
30 of said first bracket means (120 or 120a),

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- second flexible conductors (130 or 130a)  
connecting the coils (44 or 44a) and the  
bodies of said second bracket means  
(134 or 134a), and  
5 said studs (122,158) extending into said  
shunt plate (126) and being suitably secured  
thereto.
- 10 8. The combination of Claim 3 wherein said  
shunt means (43) is calibrated to provide a  
predetermined low voltage drop across said  
shunt means (43) at a predetermined current  
through said circuit breaker.
- 15 9. The combination of Claim 8 wherein said shunt  
means (43) includes a shunt plate (126)  
made from a material whose resistance does not  
vary substantially as its temperature varies.
- 20 10. The combination of Claim 9 wherein said shunt  
plate (126) is made from a manganese-copper  
alloy.
- 25 11. The combination of Claim 8 and a switching  
circuit connected to the calibrated shunt  
means (43).

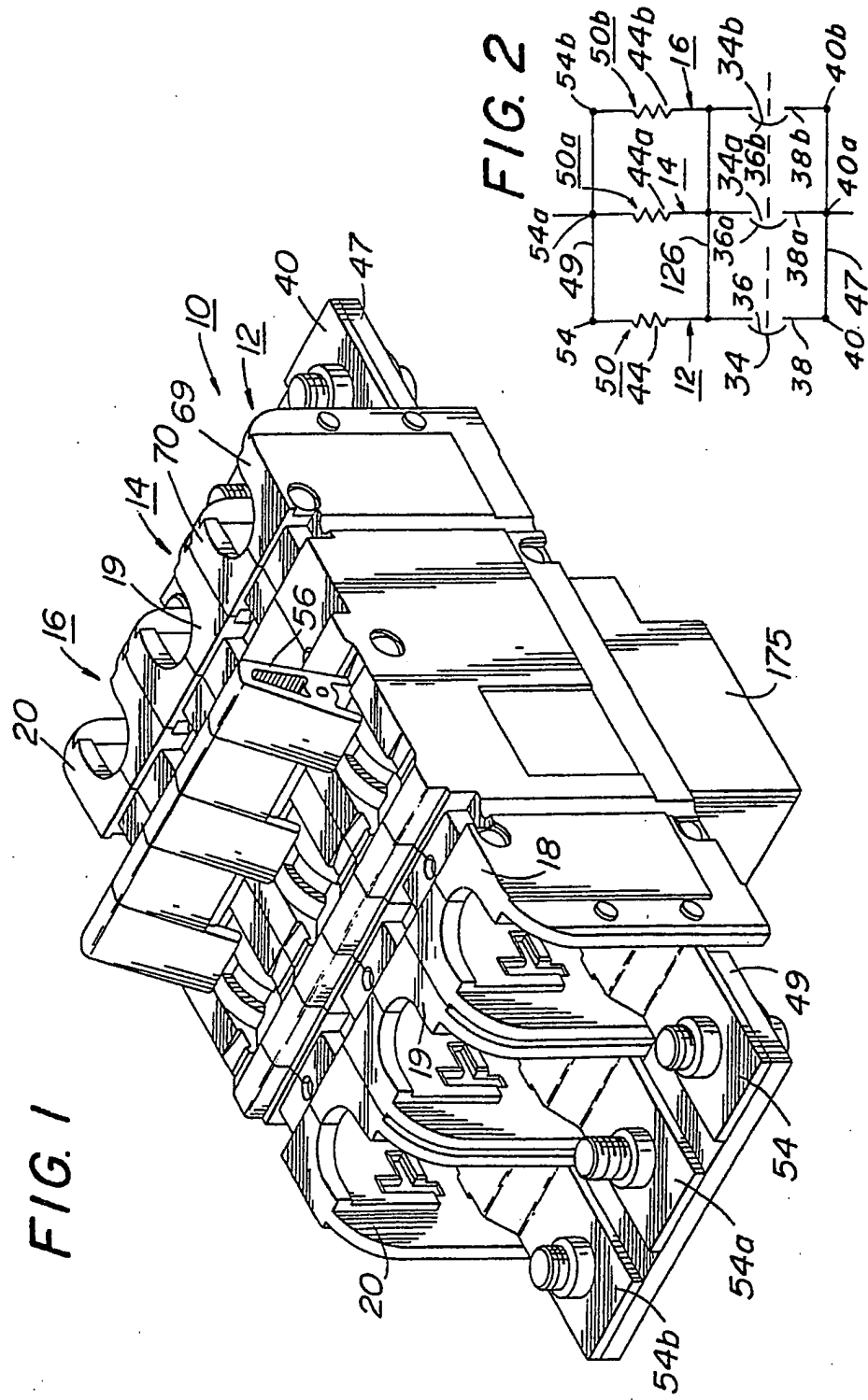
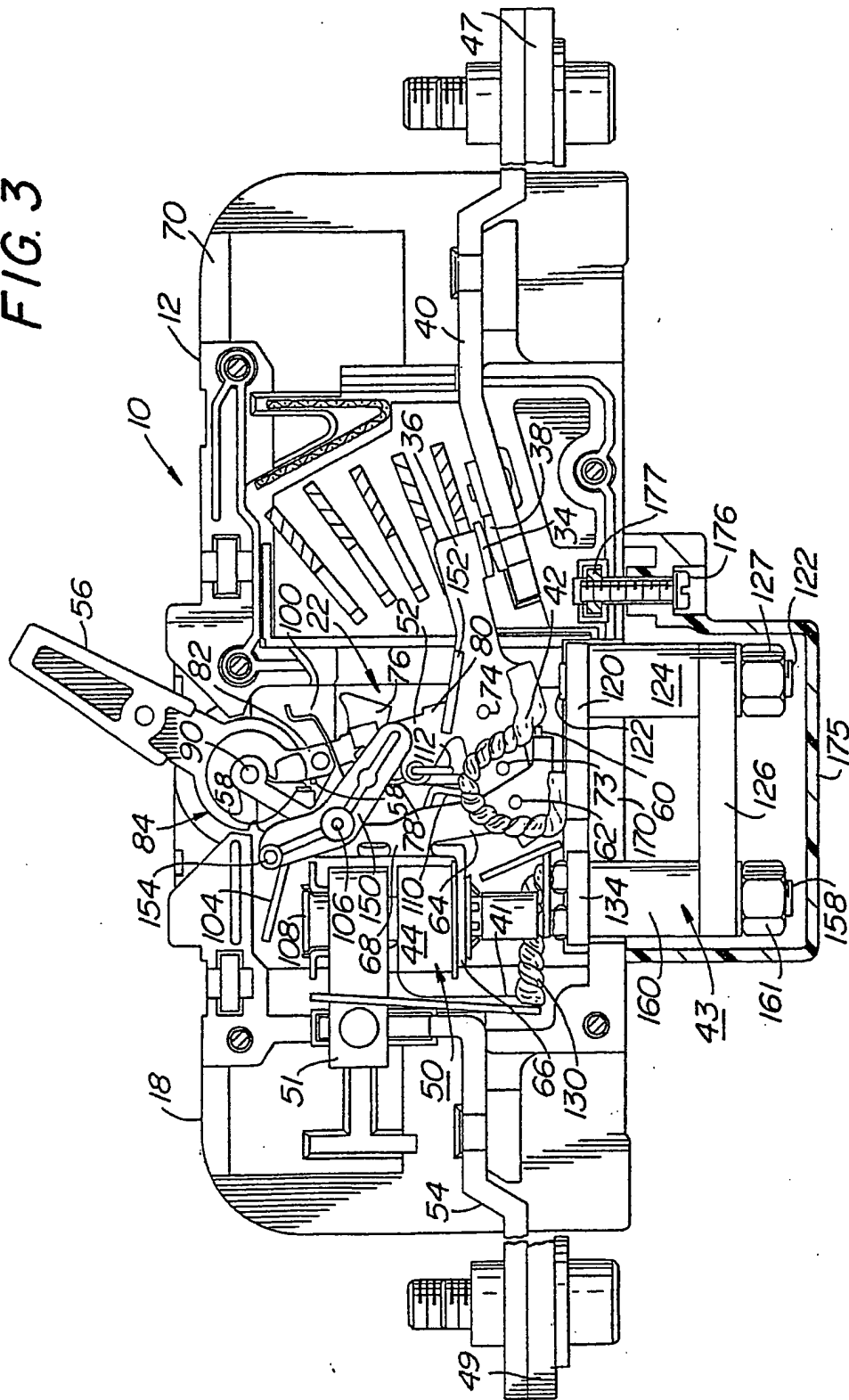
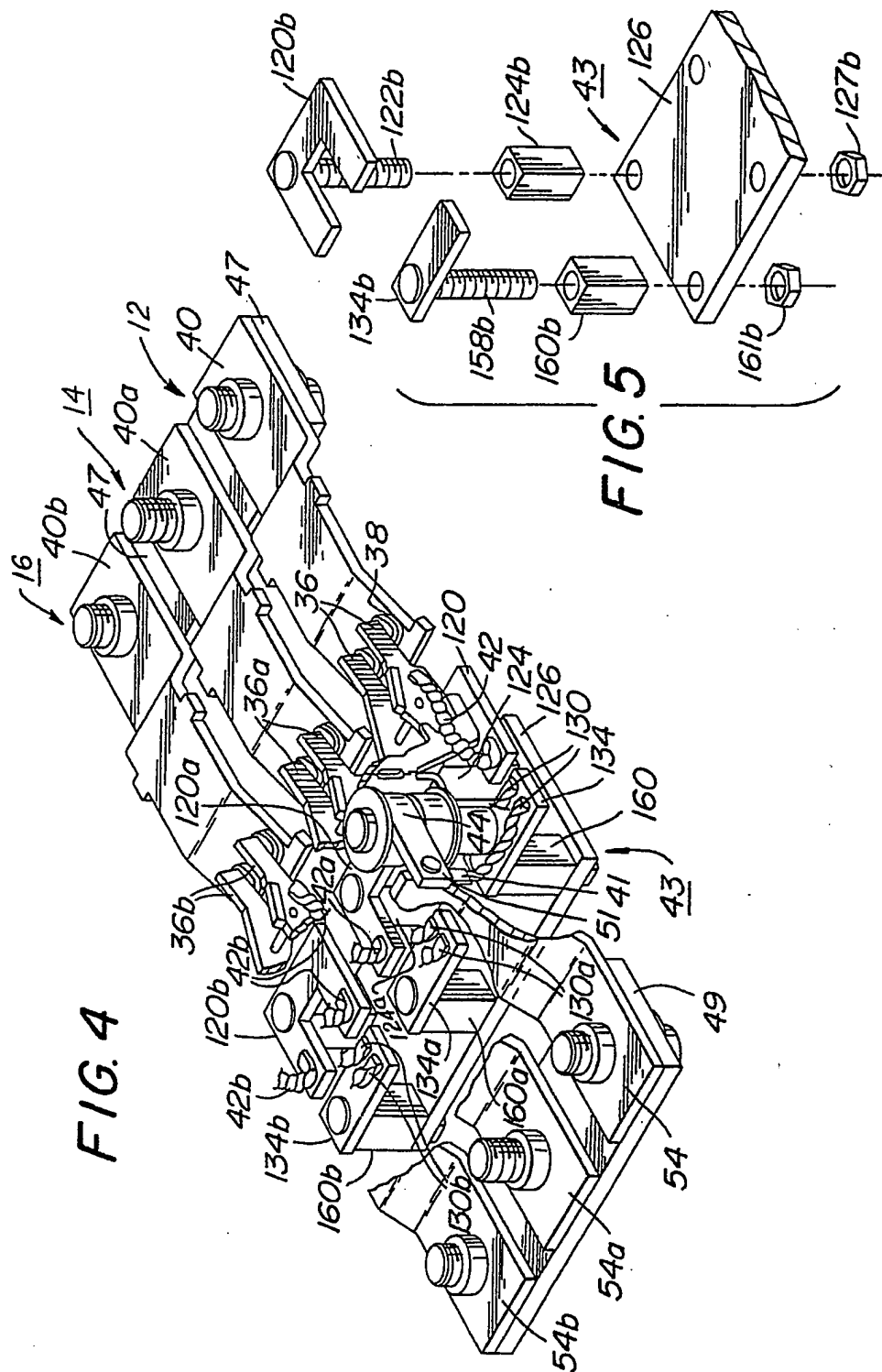
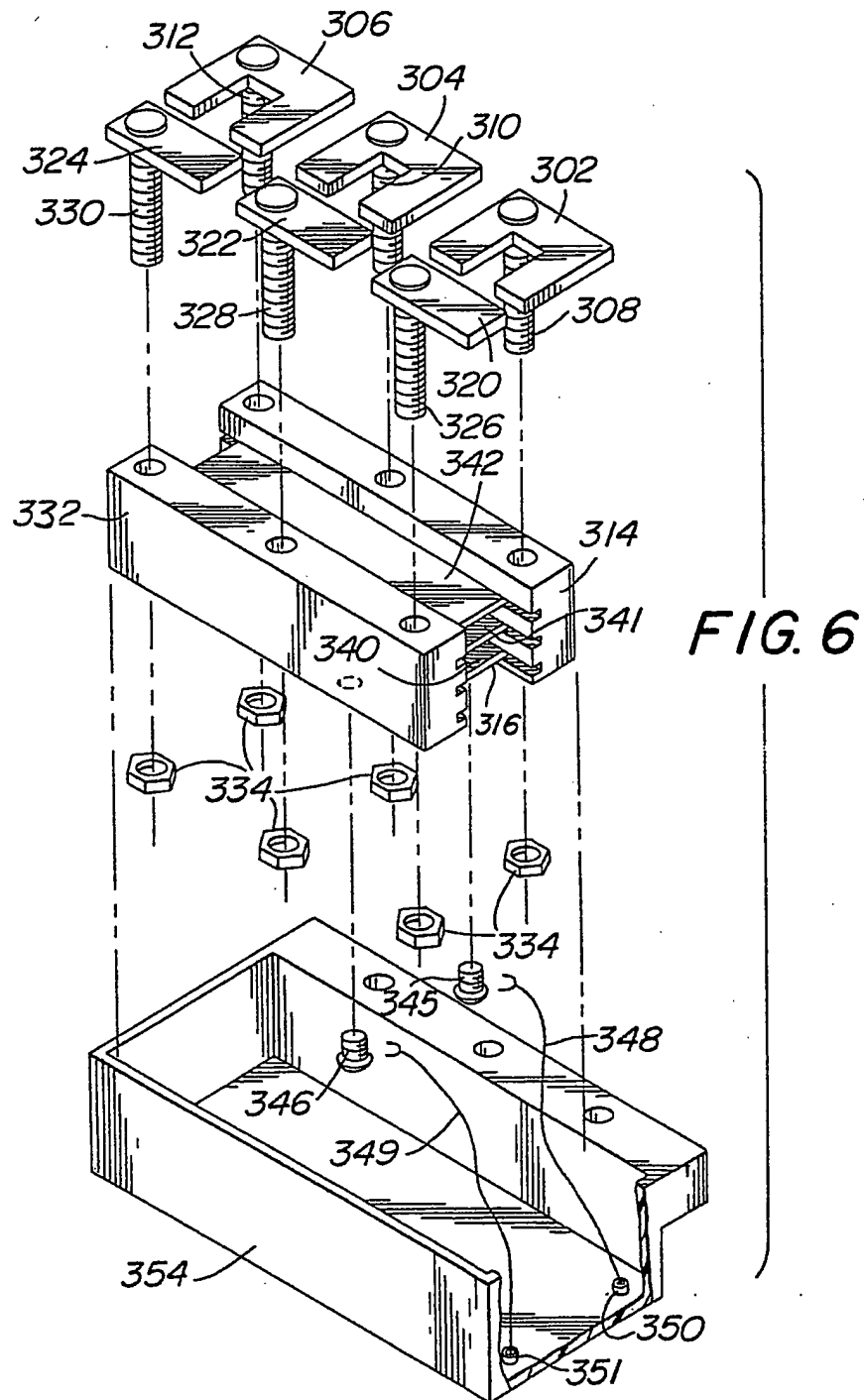


FIG. 3









European Patent  
Office

# EUROPEAN SEARCH REPORT

0117094

Application number

EP 84 30 0701

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. <sup>3</sup> )
X	DE-C- 508 066 (SIEMENS) * Page 1, lines 43-57 *	1,2	H 01 H 71/10 H 01 H 71/08
X	DE-A-2 402 092 (LICENTIA) * Page 3, paragraph 2 *	1,2	
D,A	US-A-3 955 162 (HEINEMANN)		
A	GB-A-1 116 601 (DORMAN & SMITH)		
			TECHNICAL FIELDS SEARCHED (Int. Cl. <sup>3</sup> )
			H 01 H 71/00
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 28-05-1984	Examiner LIBBERECHT L.A.
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